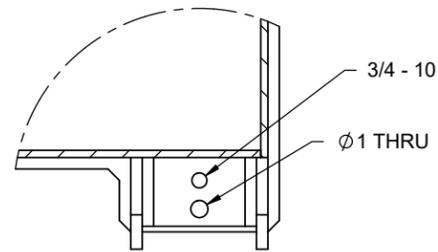
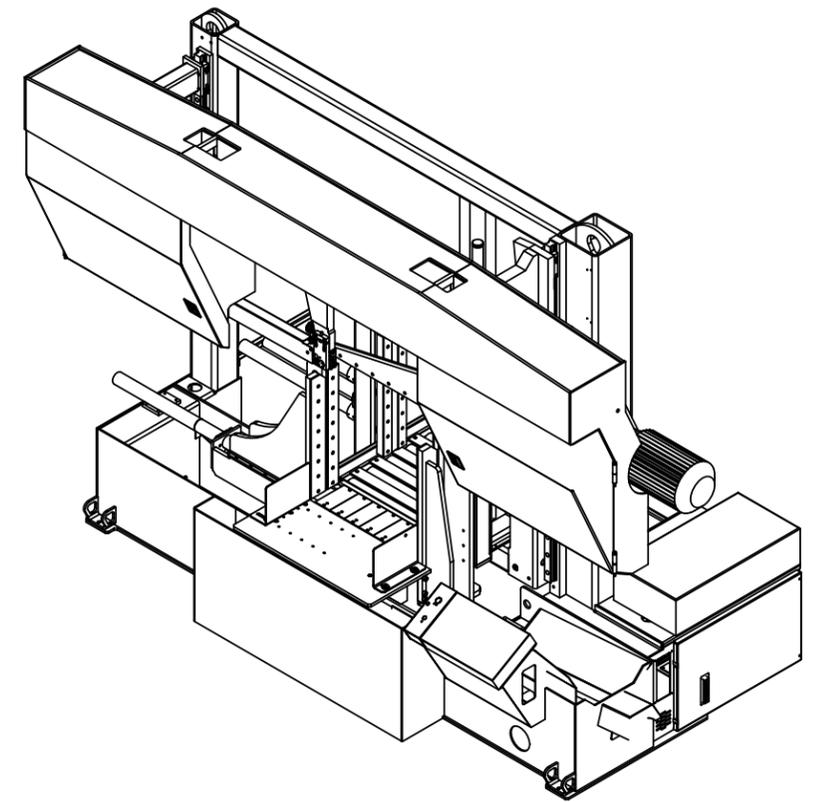
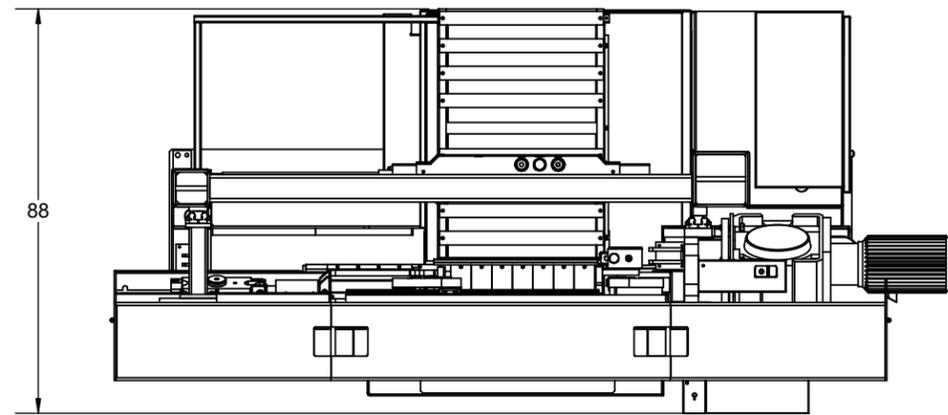
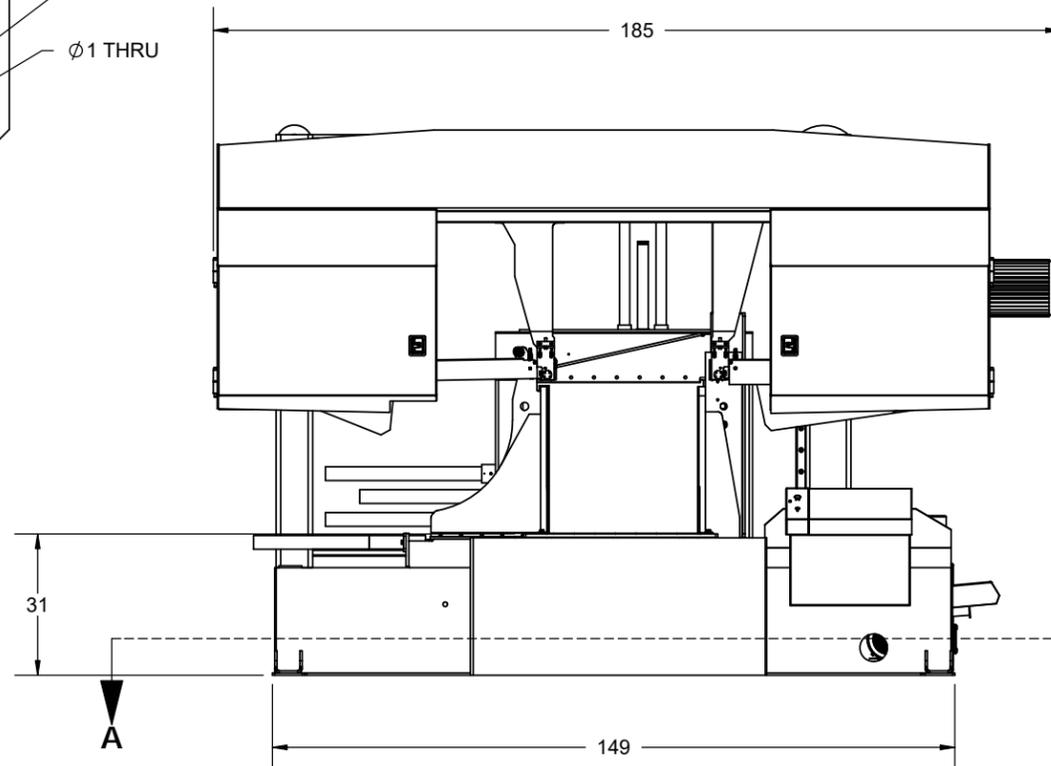
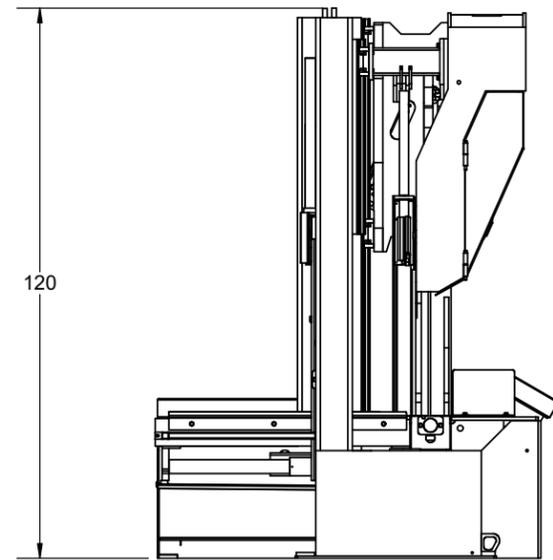


SECTION A-A  
FOUNDATION PLAN



DETAIL B  
SCALE 1 : 8

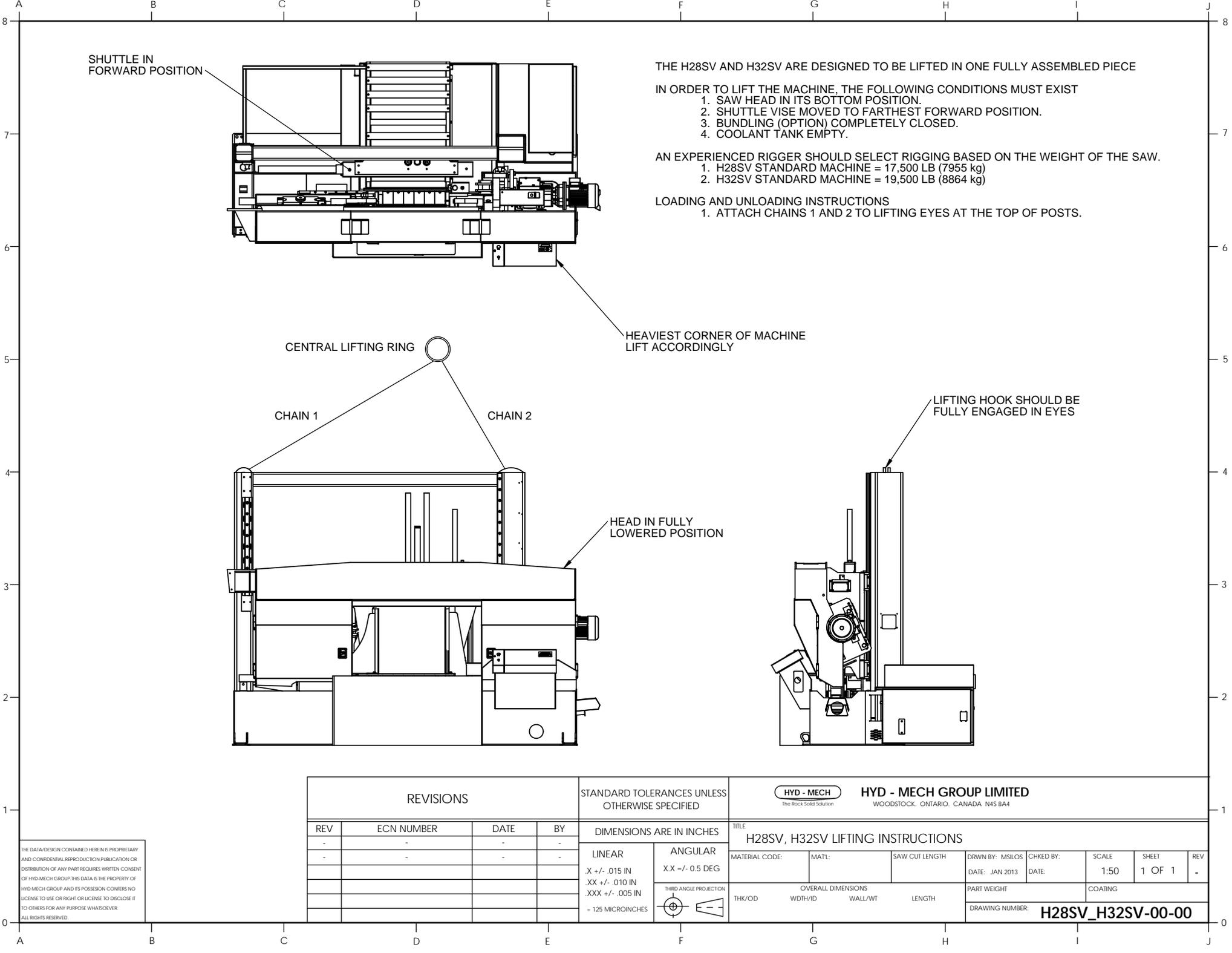


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REVISIONS			
REV	ECN NUMBER	DATE	BY
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

STANDARD HYDMECH TOLERANCES UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
THIRD ANGLE PROJECTION

<b>HYDMECH GROUP LIMITED</b> <small>WOODSTOCK, ONTARIO, CANADA N4S 0A9</small>					
TITLE: <b>H32SV BANDSAW ASSEMBLY</b>					
MODEL:	COMPONENT GROUP:	DRWN BY: MS/LOS DATE: AUG 2016	CHKD BY: DATE:	SCALE: 1:40	SHEET: 3 OF 4
MATERIAL CODE:	MATL:	PART WEIGHT:		COATING:	REV
DRAWING NUMBER: <b>H32SV-0-00</b>					



SHUTTLE IN FORWARD POSITION

THE H28SV AND H32SV ARE DESIGNED TO BE LIFTED IN ONE FULLY ASSEMBLED PIECE

IN ORDER TO LIFT THE MACHINE, THE FOLLOWING CONDITIONS MUST EXIST

1. SAW HEAD IN ITS BOTTOM POSITION.
2. SHUTTLE VISE MOVED TO FARTHEST FORWARD POSITION.
3. BUNDLING (OPTION) COMPLETELY CLOSED.
4. COOLANT TANK EMPTY.

AN EXPERIENCED RIGGER SHOULD SELECT RIGGING BASED ON THE WEIGHT OF THE SAW.

1. H28SV STANDARD MACHINE = 17,500 LB (7955 kg)
2. H32SV STANDARD MACHINE = 19,500 LB (8864 kg)

LOADING AND UNLOADING INSTRUCTIONS

1. ATTACH CHAINS 1 AND 2 TO LIFTING EYES AT THE TOP OF POSTS.

CENTRAL LIFTING RING

HEAVIEST CORNER OF MACHINE LIFT ACCORDINGLY

CHAIN 1

CHAIN 2

LIFTING HOOK SHOULD BE FULLY ENGAGED IN EYES

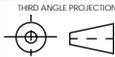
HEAD IN FULLY LOWERED POSITION

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REVISIONS			
REV	ECN NUMBER	DATE	BY
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES	
LINEAR	ANGULAR
.X +/- .015 IN	X.X +/- 0.5 DEG
.XX +/- .010 IN	
.XXX +/- .005 IN	
= 125 MICRONS	



**HYD - MECH GROUP LIMITED**  
WOODSTOCK, ONTARIO, CANADA N4S 8A4

TITLE									
H28SV, H32SV LIFTING INSTRUCTIONS									
MATERIAL CODE:	MAT'L:	SAW CUT LENGTH	DRWN BY: MSILOS	CHKD BY:	SCALE	SHEET	REV		
			DATE: JAN 2013	DATE:	1:50	1 OF 1	-		
OVERALL DIMENSIONS						COATING		DRAWING NUMBER:	
THK/OD	WIDTH/ID	WALL/WT	LENGTH					<b>H28SV_H32SV-00-00</b>	